

Title (en)

METHOD FOR WARPING THE MACHINE BED AND/OR THE PRESS RAM OF A PUNCHING PRESS AND PUNCHING PRESS

Title (de)

VERFAHREN ZUM VERWÖLBEN DES MASCHINENBETTS UND/ODER DES PRESSENSTÖSSELS EINER STANZPRESSE SOWIE STANZPRESSE

Title (fr)

PROCÉDÉ POUR COURBER LE SOCLE DE MACHINE ET/OU LE COULISSEAU DE PRESSE D'UNE PRESSE À DÉCOUPER ET PRESSE À DÉCOUPER

Publication

EP 3010709 B1 20220601 (DE)

Application

EP 13859602 A 20130619

Priority

CH 2013000107 W 20130619

Abstract (en)

[origin: WO2014201576A1] The invention relates to a method for warping the machine bed (5) and/or the press ram (2) of a punching press to compensate at least partially for the bending of the machine bed (5) or of the press ram (2) caused by the punching force during punching operation. According to the invention, for this purpose a temperature gradient is specifically produced within the machine bed (5) and/or within the press ram (2), with the effect of making the machine bed (5) warp in the direction of the press ram (2) and/or of making the press ram (2) warp in the direction of the machine bed (5). In this way it is possible with very little expenditure on plant or equipment to preform machine beds (5) and press rams (2) of punching presses to compensate for instances of bending caused by the punching force, without having to deviate from existing, tried-and-tested structural concepts. Moreover, the method according to the invention can also be used in the case of existing presses.

IPC 8 full level

B30B 15/00 (2006.01); **B21D 5/02** (2006.01); **B21D 22/02** (2006.01); **B23Q 11/14** (2006.01); **B30B 15/04** (2006.01); **B30B 15/06** (2006.01); **B30B 15/34** (2006.01)

CPC (source: EP US)

B21D 22/02 (2013.01 - EP US); **B30B 15/007** (2013.01 - EP US); **B30B 15/042** (2013.01 - EP US); **B30B 15/34** (2013.01 - EP US)

Citation (examination)

JP S6171199 A 19860412 - MITSUI SEIKI KOGYO KK

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2014201576 A1 20141224; EP 3010708 A1 20160427; EP 3010708 B1 20171220; EP 3010709 A1 20160427; EP 3010709 B1 20220601; ES 2663233 T3 20180411; JP 2016523715 A 20160812; JP 2016524540 A 20160818; JP 6192820 B2 20170906; JP 6192821 B2 20170906; SG 11201510310V A 20160128; SG 11201510311Q A 20160128; US 2016136710 A1 20160519; US 2016144588 A1 20160526; WO 2014201577 A1 20141224

DOCDB simple family (application)

CH 2013000107 W 20130619; CH 2013000114 W 20130627; EP 13736464 A 20130627; EP 13859602 A 20130619; ES 13736464 T 20130627; JP 2016520210 A 20130619; JP 2016520211 A 20130627; SG 11201510310V A 20130619; SG 11201510311Q A 20130627; US 201314899775 A 20130619; US 201314899852 A 20130627