

Title (en)

METHOD AND DEVICE FOR MUTUAL THROWING ON OF TWO CYLINDERS IN A PRINTING PRESS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM GEGENSEITIGEN ANSTELLEN VON ZWEI ZYLINDERN IN EINER DRUCKMASCHINE

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR SERRER DEUX CYLINDRES L'UN CONTRE L'AUTRE DANS UNE MACHINE D'IMPRESSION

Publication

**EP 3016805 B1 20170517 (DE)**

Application

**EP 14736785 A 20140707**

Priority

- DE 102013213264 A 20130705
- EP 2014064452 W 20140707

Abstract (en)

[origin: WO2015001126A1] The invention describes a method for mutual throwing on of two cylinders (120, 123) in a printing press (100), wherein: the cylinders (120, 123) are driven at different circumferential velocities by way of in each case at least one drive, at least the first cylinder is moved in the direction of the second cylinder by means of at least one throwing-on device, wherein the thrown-on position is determined, the values of at least one measured variable of at least one of the two cylinders are detected by a measuring or detection device, the values of the measured variable are received and the throwing-on device is actuated by means of a control device, the thrown-on position is determined, wherein the first change in the value of the measured value of the at least one cylinder has resulted with respect to an initial value of said measured variable, characterized in that the value of the rotary angle is recorded, at which value the result is a deviation of the value of the measured variable from the initial value.

IPC 8 full level

**B41F 33/00** (2006.01); **B41F 5/24** (2006.01); **B41F 13/004** (2006.01); **B41F 13/30** (2006.01); **B41F 13/38** (2006.01); **B41F 33/02** (2006.01)

CPC (source: EP)

**B41F 5/24** (2013.01); **B41F 13/0045** (2013.01); **B41F 13/30** (2013.01); **B41F 13/38** (2013.01); **B41F 33/0072** (2013.01); **B41F 33/02** (2013.01)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2015001126 A1 20150108**; EP 3016805 A1 20160511; EP 3016805 B1 20170517; ES 2634519 T3 20170928

DOCDB simple family (application)

**EP 2014064452 W 20140707**; EP 14736785 A 20140707; ES 14736785 T 20140707