

Title (en)
WATER SOLUBLE POUCHES

Title (de)
WASSERLÖSLICHE BEUTEL

Title (fr)
SACHETS SOLUBLES DANS L'EAU

Publication
EP 3025969 B1 20170419 (EN)

Application
EP 15199428 A 20140422

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Abstract (en)
[origin: WO2014170882A1] A method and apparatus for producing multi-compartment water-soluble pouches 38 from a base web 27 and a lidding web 35 is disclosed. The apparatus includes a rotatable former 21 having compartment forming cavities 23 into which the base web 27 can be formed. The former 21 is configured so that compartments 26,29,32 of a pouch 38 can be formed and filled sequentially and thereafter all compartments 26,29,32 closed and sealed by affixing the lidding web 35 to the base web 27.

IPC 8 full level
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CPC (source: CN EP US)
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Citation (opposition)
Opponent : Dalli-Werke GmbH & Co. KG
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DE102017205550A1; DE102017205547A1; DE102017205549A1; US11464384B1; US10745653B2

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DOCDB simple family (publication)
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