

Title (en)
LOW-ALLOY STEEL PIPE FOR OIL WELL AND PRODUCTION METHOD THEREFOR

Title (de)
NIEDRIGLEGIERTES STAHLROHR FÜR ÖLBOHRLOCH UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)
TUBE EN ACIER FAIBLEMENT ALLIÉ POUR PUITS DE PÉTROLE, ET PROCÉDÉ DE FABRICATION DE CELUI-CI

Publication
EP 3026139 B1 20181121 (EN)

Application
EP 14829364 A 20140723

Priority
• JP 2013155674 A 20130726
• JP 2014003858 W 20140723

Abstract (en)
[origin: EP3026139A1] A low-alloy oil-well steel pipe that has a yield stress of 965 MPa (140 ksi) or more and stably exhibits excellent SSC resistance is provided. The low-alloy oil-well steel pipe according to the present invention includes a chemical composition consisting, in mass%, of C: 0.40 to 0.65%, Si: 0.05 to 0.50%, Mn: 0.10 to 1.00%, P: 0.020% or less, S: 0.0020% or less, Cu: 0.15% or less, Cr: 0.40 to 1.50%, Mo: 0.50 to 2.50%, V: 0.05 to 0.25%, Ti: 0 to less than 0.01%, Nb: 0.01 to 0.2%, sol.Al: 0.010 to 0.100%, N: 0.006% or less, B: 0 to 0.0015%, and Ca: 0 to 0.003%, the balance being Fe and impurities; and a structure consisting of tempered martensite and 0 to less than 2% in volume ratio of retained austenite, and a grain size number of a prior-austenite grain in the structure is 9.0 or more, and in the tempered martensite, a equivalent circular diameter of a sub-structure surrounded by a boundary having a crystal orientation difference of 15° or more from among a packet boundary, a block boundary and a lath boundary is 3 µm or less.

IPC 8 full level
C22C 38/00 (2006.01); **B21B 3/00** (2006.01); **B21B 19/04** (2006.01); **B21B 19/10** (2006.01); **C21D 1/56** (2006.01); **C21D 6/00** (2006.01); **C21D 7/13** (2006.01); **C21D 8/10** (2006.01); **C21D 9/08** (2006.01); **C22C 38/02** (2006.01); **C22C 38/04** (2006.01); **C22C 38/06** (2006.01); **C22C 38/20** (2006.01); **C22C 38/22** (2006.01); **C22C 38/24** (2006.01); **C22C 38/26** (2006.01); **C22C 38/28** (2006.01); **C22C 38/32** (2006.01)

CPC (source: EP US)
B21B 3/00 (2013.01 - EP US); **C21D 1/56** (2013.01 - EP US); **C21D 6/002** (2013.01 - EP US); **C21D 6/005** (2013.01 - EP US); **C21D 6/008** (2013.01 - EP US); **C21D 7/13** (2013.01 - EP US); **C21D 8/105** (2013.01 - EP US); **C21D 9/08** (2013.01 - EP US); **C21D 9/085** (2013.01 - EP US); **C22C 38/00** (2013.01 - EP US); **C22C 38/001** (2013.01 - EP US); **C22C 38/002** (2013.01 - EP US); **C22C 38/02** (2013.01 - EP US); **C22C 38/04** (2013.01 - EP US); **C22C 38/06** (2013.01 - EP US); **C22C 38/20** (2013.01 - EP US); **C22C 38/22** (2013.01 - EP US); **C22C 38/24** (2013.01 - EP US); **C22C 38/26** (2013.01 - EP US); **C22C 38/28** (2013.01 - EP US); **C22C 38/32** (2013.01 - EP US); **B21B 19/04** (2013.01 - EP US); **B21B 19/10** (2013.01 - EP US); **C21D 2211/008** (2013.01 - EP US); **Y02P 10/25** (2015.11 - EP)

Cited by
EP3524706A4; EP3527684A4; EP3231884A4; US11313007B2; WO2019207157A1; US11060160B2

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
EP 3026139 A1 20160601; EP 3026139 A4 20170111; EP 3026139 B1 20181121; AR 096965 A1 20160210; AU 2014294435 A1 20160310; AU 2014294435 B2 20170706; BR 112016000543 B1 20201117; CA 2918673 A1 20150129; CA 2918673 C 20180227; CN 105492642 A 20160413; CN 105492642 B 20170405; EA 029884 B1 20180531; EA 201690267 A1 20160531; ES 2710773 T3 20190426; JP 5880787 B2 20160309; JP WO2015011917 A1 20170302; MX 2016001121 A 20160419; SA 516370458 B1 20160703; UA 114046 C2 20170410; US 10036078 B2 20180731; US 2016160307 A1 20160609; WO 2015011917 A1 20150129

DOCDB simple family (application)
EP 14829364 A 20140723; AR P140102663 A 20140718; AU 2014294435 A 20140723; BR 112016000543 A 20140723; CA 2918673 A 20140723; CN 201480042289 A 20140723; EA 201690267 A 20140723; ES 14829364 T 20140723; JP 2014003858 W 20140723; JP 2015528146 A 20140723; MX 2016001121 A 20140723; SA 516370458 A 20160125; UA A201601760 A 20140723; US 201414905311 A 20140723