

Title (en)

PRINTING PRESS FOR SECURITY PRINTING AS WELL AS A METHOD FOR EXCHANGING A PRINTING PLATE AND FOR A PRESS START-UP

Title (de)

DRUCKMASCHINE FÜR DEN WERTPAPIERDRUCK SOWIE VERFAHREN ZUM WECHSELN EINER DRUCKFORM UND DRUCKMASCHINENSTART

Title (fr)

MACHINE À IMPRIMER POUR IMPRESSION DE PAPIERS-VALEUR ET PROCÉDÉ POUR REMPLACER UNE FORME IMPRIMANTE ET POUR DÉMARRAGE DE LA PRESSE

Publication

**EP 3043994 A1 20160720 (DE)**

Application

**EP 14726145 A 20140523**

Priority

- DE 102013217948 A 20130909
- EP 2014060615 W 20140523

Abstract (en)

[origin: WO2015032515A1] The invention relates to a printing press for security printing having an Orloff offset printing unit (26) comprising a plurality of stencil cylinders (24) which can be inked in each case by an associated inking unit (31), an ink-collecting cylinder (23) which interacts with the plurality of stencil cylinders (24), an Orloff plate cylinder (22) which interacts with the ink-collecting cylinder (23), a transfer cylinder (21) which interacts with the Orloff plate cylinder (22), and an impression cylinder (19) which forms a printing point (11; 12; 13) with the transfer cylinder (21), wherein at least the transfer cylinder (21) which interacts with the Orloff plate cylinder (22) in the thrown-on position is included by a first printing unit section and is mounted in or on a first part frame (47.1), wherein the ink-collecting cylinder (23) is included by a second printing unit section and is mounted in or on a second part frame (47.2) which is different from the first part frame (47.1), wherein the first and the second part frame (47.1; 47.2) can be moved optionally into a first relative position with respect to one another which forms a working position and into a second relative position with respect to one another which forms a maintenance position, wherein, in the maintenance position, a space (05) is formed between the first and the second printing unit section and/or between the first and the second part frame (47.1; 47.2), which space (05) ensures direct access at least to the ink-collecting cylinder (23), to the Orloff plate cylinder (22) and to the transfer cylinder (21) which interacts with the Orloff plate cylinder (22). Moreover, the invention relates to a method for changing a printing forme and for starting production.

IPC 8 full level

**B41F 11/02** (2006.01); **B41F 13/00** (2006.01); **B41F 13/36** (2006.01)

CPC (source: EP RU US)

**B41F 9/00** (2013.01 - US); **B41F 9/01** (2013.01 - US); **B41F 9/02** (2013.01 - US); **B41F 9/021** (2013.01 - US); **B41F 11/02** (2013.01 - EP US);  
**B41F 13/0024** (2013.01 - EP US); **B41F 13/36** (2013.01 - EP US); **B41F 31/004** (2013.01 - US); **B41F 11/02** (2013.01 - RU);  
**B41P 2233/10** (2013.01 - EP US)

Citation (search report)

See references of WO 2015032515A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**DE 102013217948 A1 20150312; DE 102013217948 B4 20160512; CN 105517802 A 20160420; CN 105517802 B 20180109;**  
EP 3043994 A1 20160720; EP 3043994 B1 20190703; JP 2016529129 A 20160923; JP 6109417 B2 20170405; RU 2016113505 A 20171016;  
RU 2636882 C2 20171128; UA 114157 C2 20170425; US 2016221325 A1 20160804; US 9533486 B2 20170103; WO 2015032515 A1 20150312

DOCDB simple family (application)

**DE 102013217948 A 20130909; CN 201480048618 A 20140523; EP 14726145 A 20140523; EP 2014060615 W 20140523;**  
JP 2016516051 A 20140523; RU 2016113505 A 20140523; UA A201603801 A 20140523; US 201414917631 A 20140523