

Title (en)

APPARATUS FOR PRODUCING PACKAGING UNITS

Title (de)

VORRICHTUNG ZUR HERSTELLUNG VON VERPACKUNGSEINHEITEN

Title (fr)

DISPOSITIF DE FABRICATION D'UNITÉS D'EMBALLAGE

Publication

**EP 3046839 A1 20160727 (DE)**

Application

**EP 14749729 A 20140714**

Priority

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Abstract (en)

[origin: WO2015036147A1] The invention relates to an apparatus for producing packaging units in a tubular-bag machine, having a horizontal conveying device for transferring separated products (14) to a portioning device (15) for producing portion units (12) with a defined arrangement and number of products, and having a vertical conveying device (22), by means of which the portion units sheathed by a sheet-material web (11) are conveyed to a separating device for separating the packaging units, wherein the vertical conveying device has two belt conveyors (34, 35) arranged parallel to one another, wherein a sheet-material-withdrawal device (36), which delimits the conveying channel laterally, is arranged parallel to the belt conveyors, wherein the vertical conveying device (22) has a conveying-channel-adjusting device for adjusting the distance b between the mutually opposite conveying sides of the conveying belts, and the sheet-material-withdrawal device (36) is provided with an adjusting device for adjusting the distance a3 between the sheet-material-withdrawal device and the vertical conveying device.

IPC 8 full level

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