

Title (en)

DEVICE FOR PRODUCING PACKAGING UNITS

Title (de)

VORRICHTUNG ZUR HERSTELLUNG VON VERPACKUNGSEINHEITEN

Title (fr)

DISPOSITIF DE FABRICATION D'UNITÉS D'EMBALLAGE

Publication

**EP 3046842 B1 20170906 (DE)**

Application

**EP 14747535 A 20140714**

Priority

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Abstract (en)

[origin: WO2015036146A1] The invention relates to a device for producing packaging units in a form, fill and seal machine having a horizontal conveying device for transferring individual products (14) to a portioning device (15) for producing portions (12) that have a defined arrangement and number of products, and having a vertical conveying device (22) for conveying the portions wrapped in a film web (11) to a separating device for separating the packaging units, the vertical conveying device having two parallel belt conveyors (34, 35) which each have a plurality of support devices arranged in the conveying direction (17) for supporting the conveyor belts along the conveying channel.

IPC 8 full level

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