

Title (en)

METHOF OF PMANUFACTURING AN INDIVIDUALISED SECURITY DOCUMENT HAVING RECESSED PORTIONS

Title (de)

VERFAHREN ZUM HERSTELLEN EINES INDIVIDUALISIERTEN SICHERHEITSDOKUMENTS MIT VERTIEFUNGEN

Title (fr)

PROCÉDÉ PERMETTANT DE PRODUIRE UN DOCUMENT DE SÉCURITÉ INDIVIDUALISÉ POURVU D'ÉVIDEMENTS

Publication

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Application

EP 14786655 A 20141017

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Abstract (en)

[origin: WO2015055813A1] The invention relates to a method for producing an individualized security document (90), comprising the steps: providing a plurality of substrate layers; assembling the substrate layers into a substrate layer stack; laminating the substrate layers assembled in the substrate layer stack into a lamination body; providing a digital printing apparatus; printing at least one marking region of an outer surface (19) of the lamination body (11) by means of the digital printing apparatus to save individualization information (18); wherein a micro-structure having a plurality of recesses (14) is imprinted into the lamination body (11) before printing into the outer surface (19) in the at least one marking region (7) and the printing occurs such that a portion of the printed ink penetrates into the recesses (14).

IPC 8 full level

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