

Title (en)  
MANUFACTURING METHOD OF FORGERY-RESISTANT DOCUMENT

Title (de)  
HERSTELLUNGSVERFAHREN FÜR FÄLSCHUNGSSICHERES DOKUMENT

Title (fr)  
PROCÉDÉ DE FABRICATION D'UN DOCUMENT INFALSIFIABLE

Publication  
**EP 3059094 A1 20160824 (EN)**

Application  
**EP 16161164 A 20090703**

Priority  
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• EP 09780143 A 20090703

Abstract (en)  
The invention relates to a manufacturing method of a forgery-resistant document, such as a banknote, a passport, an identity card or the like. The method comprises the steps of unwinding a document sheet band from a roll, registering the document sheet band, perforating the document sheet band such that document sheets 1 are formed with a hole 2 at a predetermined position, applying a cover sheet 4 on one surface side of each document sheet 1 to close the hole 2 of each document sheet 1, and applying a sheet element 5 on the other surface side of each document sheet 1 and opposite to the cover sheet 4 to close the hole 2 of each document sheet 1 from the other surface side.

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Citation (applicant)  
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Citation (search report)  
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• [Y] DE 102004014778 A1 20051013 - LEONARD KURZ GMBH & CO KG [DE]  
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**WO 2010108555 A1 20100930**; EP 2411232 A1 20120201; EP 2411232 B1 20180502; EP 3059094 A1 20160824; ES 2671899 T3 20180611; IT 1393584 B1 20120427; IT TO20090224 A1 20100923

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