

Title (en)  
METHOD FOR THE PRODUCTION OF NEWSPAPER PRODUCT

Title (de)  
HERSTELLVERFAHREN FÜR ZEITUNGSPRODUKT

Title (fr)  
PROCEDE DE FABRICATION POUR PRODUIT DE JOURNAUX

Publication  
**EP 3061716 B1 20191106 (DE)**

Application  
**EP 15189597 A 20150219**

Priority  
• EP 15189597 A 20150219  
• EP 15000482 A 20150219

Abstract (en)  
[origin: JP2016150852A] PROBLEM TO BE SOLVED: To efficiently fold a sheet or a sheet stack.SOLUTION: A device for folding a sheet or a sheet stack 4 includes at least two folding/transfer rollers 1, a transfer device, and a cutter 2. The transfer device defines a transfer plane E for the sheet or the sheet stack fed in a transferring direction R, the cutter 2 is movable substantially vertically to or through the transfer plane E, the folding/transfer rollers are arranged to face both sides of the cutter above the transfer plane E, the rotary axis A of the folding/transfer roller extends substantially vertically to the transfer plane E, the ends of at least the two folding/transfer rollers have chamfered parts, and the sheet or the sheet stack can be inserted into a narrow gap between at least the two folding/transfer rollers by the cutter so as to be folded therein and simultaneously discharged in the transferring direction R.SELECTED DRAWING: Figure 2b

IPC 8 full level  
**B65H 45/18** (2006.01); **B65H 45/28** (2006.01)

CPC (source: CN EP US)  
**B42C 1/125** (2013.01 - US); **B65H 37/06** (2013.01 - US); **B65H 39/10** (2013.01 - EP US); **B65H 45/16** (2013.01 - CN);  
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