

Title (en)
TOOL HAVING PREVENTATIVE FRACTURE, BREAKAGE, CRACK AND WEAR DETECTION

Title (de)
WERKZEUG MIT PRÄVENTIVER BRUCH-, AUSBRUCH-, RISS- UND VERSCHLEISSERKENNUNG

Title (fr)
OUTIL DE DÉTECTION PRÉVENTIVE D'USURE, DE RUPTURE, DE CREUX ET DE FISSURES

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Application
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Abstract (en)
[origin: WO2015082542A1] The invention relates to a method for monitoring a machining tool which is used for machining primarily metal materials, having a cutting tool, wherein the cutting force, the feed force and the passive force during machining are set, and having sensors for measuring forces. In order that machining can be stopped 2 to 60 seconds, preferably 2 to 10 seconds, prior to failure of the cutting body, the invention proposes that the sensors continuously sense at least one of said forces during machining and machining is stopped if a sudden reduction in the sensed force occurs.

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