

Title (en)
METHOD FOR CONNECTING A SURFACE-STRUCTURED WORKPIECE AND A PLASTIC WORKPIECE

Title (de)
VERFAHREN ZUR VERBINDUNG EINES OBERFLÄCHENSTRUKTURIERTEN WERKSTÜCKS UND EINES KUNSTSTOFFWERKSTÜCKS

Title (fr)
PROCÉDÉ POUR RELIER UNE PIÈCE À SURFACE STRUCTURÉE ET UNE PIÈCE EN PLASTIQUE

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Abstract (en)
The present invention relates to a method for connecting a surface-structured workpiece (1) and a plastic workpiece (7) using a joining tool including a sonotrode (9), said surface-structured workpiece (1) comprising a structured contact surface section (3), said structured contact surface section (3) comprising pin-like elements (5) extending away from the structured contact surface section (3), said method comprising the following steps: Positioning the surface-structured workpiece (1) and the plastic workpiece (7) on an anvil (11) such that the structured contact surface section (3) faces a contact surface (13) of the plastic workpiece (7), Positioning the joining tool on the metal workpiece (1) so as to bring the sonotrode (9) into contact with an outer surface (15) of the metal workpiece (1), the outer surface (15) being opposite to the structured contact surface section (3), Applying a pressure (17) to the sonotrode (9) and/or the anvil (11) perpendicular to the contact surface (3, 13) to hold the workpieces (1, 7) fixed between the anvil (11) and the sonotrode (9) and applying ultrasonic vibrations (19) to the workpieces (1, 7) by the sonotrode (9) for a predetermined period of time, so that softening of the plastic workpiece (7) is induced and the pin-like elements (5) penetrate into the plastic workpiece (7).

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Citation (applicant)

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