

Title (en)
DEVICE FOR ELECTROPLATING STEEL PIPE

Title (de)
VORRICHTUNG ZUR ELEKTROPLATTIERUNG EINES STAHLROHRS

Title (fr)
DISPOSITIF DE GALVANOPLASTIE D'UN TUYAU D'ACIER

Publication
EP 3081674 A1 20161019 (EN)

Application
EP 14869821 A 20141211

Priority
• JP 2013258477 A 20131213
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Abstract (en)
An electroplating apparatus (1) applies an electroplated coating to a female thread (20b) formed on a pipe end portion (20a) of a steel pipe (20). The electroplating apparatus (1) includes an inner seal member (2), a capsule (3), a discharge outlet (3c), an opening (3b), a cylindrical insoluble anode (4), a plating solution supply tube (5a), and a plurality of nozzles (5b). The inner seal member (2) divides the interior of the steel pipe (20) at a location longitudinally inward of a region on which the female thread is formed (20b). The capsule (3) is attached to the pipe end portion (20a). The discharge outlet (3c) is designed to discharge a plating solution inside the capsule (3) therefrom. The opening (3b) facilitates discharge of the plating solution inside the capsule (3). The anode (4) is disposed in the inside of the pipe end portion (20a). The supply tube (5a) projects from a leading end of the anode (4). The nozzles (5b) eject a plating solution between the outer peripheral surface of the anode (4) and the inner peripheral surface of the pipe end portion (20a). The anode (4) has a configuration that does not allow ingress of the plating solution thereto.

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