

Title (en)

A METHOD FOR MANUFACTURING A FUEL NOZZLE BLANK WITH A METALLIC CLADDING

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES BRENNSTOFFDÜSENROHLINGS MIT METALLVERKLEIDUNG

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE ÉBAUCHE D'INJECTEUR DE CARBURANT AVEC UN PLACAGE MÉTALLIQUE

Publication

**EP 3083113 B1 20191106 (EN)**

Application

**EP 14800063 A 20141120**

Priority

- EP 13199002 A 20131220
- EP 2014075109 W 20141120
- EP 14800063 A 20141120

Abstract (en)

[origin: WO2015090831A1] A method for manufacturing a metallic body (50) having a core (5) and metallic cladding (60) by Hot Isostatic Pressing, comprising the following steps: - providing a hollow body (2) that comprises a bottom wall (3), a core (5) and a lateral wall (4), wherein the hollow body is filled with cladding material (8); - Providing the bottom wall (3) and the top wall (9) of the hollow body (2), prior to the step of HIP, with at least one centering means (11, 12) for centering the final body (20) obtained in the step HIP in a metal machining apparatus (30).

IPC 8 full level

**B22F 3/15** (2006.01); **B22F 3/24** (2006.01); **B22F 5/00** (2006.01); **B22F 7/06** (2006.01); **B22F 7/08** (2006.01); **C22C 19/05** (2006.01); **F02M 61/16** (2006.01)

CPC (source: EP KR US)

**B22F 3/15** (2013.01 - EP KR US); **B22F 3/24** (2013.01 - US); **B22F 5/00** (2013.01 - KR); **B22F 5/10** (2013.01 - US); **B22F 7/008** (2013.01 - US); **B22F 7/06** (2013.01 - EP KR US); **B22F 7/08** (2013.01 - EP KR US); **C22C 19/051** (2013.01 - EP US); **F02M 61/166** (2013.01 - EP KR US); **F02M 61/168** (2013.01 - EP KR US); **B22F 5/00** (2013.01 - EP US); **B22F 2003/247** (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2015090831 A1 20150625**; CN 105828987 A 20160803; DK 3083113 T3 20200120; EP 3083113 A1 20161026; EP 3083113 B1 20191106; JP 2017513719 A 20170601; KR 20160101115 A 20160824; US 2016361766 A1 20161215

DOCDB simple family (application)

**EP 2014075109 W 20141120**; CN 201480069922 A 20141120; DK 14800063 T 20141120; EP 14800063 A 20141120; JP 2016541105 A 20141120; KR 20167019513 A 20141120; US 201315106381 A 20131120