

Title (en)  
ALTERNATIVE BLOCKING

Title (de)  
ALTERNATIVES BLOCKEN

Title (fr)  
BLOCAGE ALTERNATIF

Publication  
**EP 3116684 A1 20170118 (DE)**

Application  
**EP 15712523 A 20150311**

Priority  
• DE 102014003539 A 20140312  
• EP 2015000540 W 20150311

Abstract (en)  
[origin: WO2015135651A1] A device for blocking a spectacle lens blank (15) which has a finished surface (16) and, opposite said finished surface (16), a machining surface for machining in a machining device, comprises a receiving component (9) having a convex, plane or concave receiving surface (13) for blocking the finished surface (16) of the spectacle lens blank (15). The receiving component (9) has a substantially flat counter-surface (10) on the side opposite the receiving surface (13). The normal (11) of said counter-surface (10) is inclined by 1° to 10° with respect to the normal (14) in the center of the receiving surface (13).

IPC 8 full level  
**B24B 13/005** (2006.01)

CPC (source: EP US)  
**B24B 13/005** (2013.01 - EP US); **B24B 13/02** (2013.01 - EP US); **B24B 13/0055** (2013.01 - EP US)

Citation (search report)  
See references of WO 2015135651A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**DE 102014003539 A1 20150917**; EP 3116684 A1 20170118; EP 3116684 B1 20220413; US 10118271 B2 20181106;  
US 2016375540 A1 20161229; WO 2015135651 A1 20150917

DOCDB simple family (application)  
**DE 102014003539 A 20140312**; EP 15712523 A 20150311; EP 2015000540 W 20150311; US 201515125149 A 20150311