

Title (en)

METHOD FOR CONTROLLING THE PARAMETERS OF A STRAPPING SYSTEM

Title (de)

VERFAHREN ZUR STEUERUNG DER PARAMETER EINES UMREIFUNGSSYSTEMS

Title (fr)

PROCÉDÉ DE COMMANDE DES PARAMÈTRES D'UN SYSTÈME DE BANDEROLAGE

Publication

EP 3116787 B1 20190501 (DE)

Application

EP 15710748 A 20150311

Priority

- DE 102014103334 A 20140312
- EP 2015055091 W 20150311

Abstract (en)

[origin: WO2015135996A1] The development relates to a method, to a device, and to a system for strapping objects, wherein the following steps are performed: transporting an object (7, 7') to a strapping station by means of at least one conveying device (13, 14), forming at least one loop of a strap (2) around the object (7, 7') by means of a strapping device, connecting the ends of the loop to each other, wherein at least one position-sensing means (17, 18, 19) senses the position of the object (7, 7'). The problem addressed by the invention is that of simplifying the control of the strapping process and making the control more flexible. This problem is solved in that, by means of a microcontroller, the motion of the components activated during the strapping and of the object (7, 7') to be strapped is monitored and is optimally controlled individually for each strapping process by a control unit (20).

IPC 8 full level

B65B 13/06 (2006.01); **B65B 13/18** (2006.01); **B65B 13/20** (2006.01); **B65B 13/32** (2006.01); **B65B 57/00** (2006.01); **B65B 57/12** (2006.01); **B65B 59/00** (2006.01); **B65B 59/02** (2006.01)

CPC (source: EP US)

B65B 13/06 (2013.01 - EP); **B65B 13/187** (2013.01 - EP US); **B65B 57/12** (2013.01 - EP); **B65B 59/001** (2019.04 - EP US); **B65B 59/02** (2013.01 - EP US); **B65B 13/20** (2013.01 - EP); **B65B 13/325** (2013.01 - EP); **B65B 2210/04** (2013.01 - EP)

Citation (examination)

DE 102011011627 A1 20120823 - KRONES AG [DE]

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102014103334 A1 20150917; EP 3116787 A1 20170118; EP 3116787 B1 20190501; EP 3501995 A1 20190626; EP 3501995 B1 20210505; WO 2015135996 A1 20150917

DOCDB simple family (application)

DE 102014103334 A 20140312; EP 15710748 A 20150311; EP 19155799 A 20150311; EP 2015055091 W 20150311