

Title (en)

BULK AMORPHOUS ALLOY MADE OF NICKEL-FREE ZIRCONIUM

Title (de)

MASSIVE AMORPHE LEGIERUNG AUF DER BASIS VON ZIRCONIUM OHNE NICKEL

Title (fr)

ALLIAGE AMORPHE MASSIF À BASE DE ZIRCONIUM SANS NICKEL

Publication

**EP 3128035 B1 20200304 (FR)**

Application

**EP 15179473 A 20150803**

Priority

EP 15179473 A 20150803

Abstract (en)

[origin: JP2017031504A] PROBLEM TO BE SOLVED: To provide methods for producing zirconium-based and/or hafnium-based bulk amorphous alloys that are either nickel-free or nickel- and beryllium-free, for timepiece applications.SOLUTION: A nickel-free bulk amorphous alloy is formed, in atomic percent, of: a zirconium and/or hafnium base, forming the balance, with the total content of zirconium and hafnium value being 52.0 to 62.0; copper of 16.0 to 28.0; iron of 0.5 to 10.0; aluminum of 7.0 to 13.0; at least two additional metals (X) taken from the group including Ti, V, Nb, Y, Cr, Mo, Co, Sn, Zn, P, Pd, Ag, Au, Pt, Ta, Ru, Rh, Ir, Os, and Hf when the base contains none of them, and Zr when the base does not contain Zr, with the total atomic percentage of these additional metals being greater than 6.0 and less than or equal to 10.0.SELECTED DRAWING: Figure 1

IPC 8 full level

**C22C 1/00** (2006.01); **C22C 45/10** (2006.01)

CPC (source: CN EP US)

**C22C 1/11** (2023.01 - EP US); **C22C 45/10** (2013.01 - CN EP US); **G04B 37/22** (2013.01 - CN US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 3128035 A1 20170208; EP 3128035 B1 20200304;** CN 106399871 A 20170215; CN 106399871 B 20210323; JP 2017031504 A 20170209; JP 6313821 B2 20180418; US 2017038733 A1 20170209; US 9933754 B2 20180403

DOCDB simple family (application)

**EP 15179473 A 20150803;** CN 201610608175 A 20160728; JP 2016137321 A 20160712; US 201615188588 A 20160621