

Title (en)

METHOD FOR MANUFACTURING A SPINNER BOTTOM FOR A SPINNER OF A HOUSEHOLD APPLIANCE, SPINNER, AND HOUSEHOLD APPLIANCE

Title (de)

VERFAHREN ZUM HERSTELLEN EINES TROMMELBODENS FÜR EINE WÄSCHETROMMEL EINES HAUSHALTSGERÄTS, WÄSCHETROMMEL UND HAUSHALTSGERÄT

Title (fr)

PROCÉDÉ DE FABRICATION D'UN FOND DE TAMBOUR POUR LE TAMBOUR DE LAVAGE D'UN APPAREIL ÉLECTROMÉNAGER, TAMBOUR DE LAVAGE ET APPAREIL ÉLECTROMÉNAGER

Publication

EP 3129171 B1 20180228 (DE)

Application

EP 15712878 A 20150325

Priority

- DE 102014206637 A 20140407
- EP 2015056411 W 20150325

Abstract (en)

[origin: WO2015155008A1] The invention relates to a method for manufacturing a spinner bottom (4) for a spinner (1) of a household appliance from a sheet metal element (16), wherein a hollow cylinder (15) made especially of a sheet metal strip (11) is used as a sheet metal element (16), and the sheet metal strip (11) is joined together at the shorter edges (12, 13) thereof. The spinner bottom (4) is manufactured by shaping the hollow cylinder (15) or by joining the sheet metal strip (11) that has been shaped into the shape of a spinner bottom.

IPC 8 full level

B21D 51/16 (2006.01); **D06F 37/02** (2006.01); **D06F 37/04** (2006.01); **D06F 37/26** (2006.01)

CPC (source: CN EP)

B21D 51/16 (2013.01 - EP); **D06F 37/02** (2013.01 - CN); **D06F 37/26** (2013.01 - EP); **D06F 37/263** (2013.01 - CN)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102014206637 A1 20151008; CN 106460289 A 20170222; CN 106460289 B 20190115; EP 3129171 A1 20170215; EP 3129171 B1 20180228; ES 2665352 T3 20180425; PL 3129171 T3 20180731; WO 2015155008 A1 20151015

DOCDB simple family (application)

DE 102014206637 A 20140407; CN 201580023751 A 20150325; EP 15712878 A 20150325; EP 2015056411 W 20150325; ES 15712878 T 20150325; PL 15712878 T 20150325