

Title (en)  
METHOD AND DEVICE FOR PRODUCING TEAR-OFF LIDS

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG VON AUFREISSDECKELN

Title (fr)  
PROCÉDÉ ET DISPOSITIF DE PRODUCTION D'OPERCULES DÉCHIRABLES

Publication  
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Application  
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Abstract (en)  
[origin: WO2015164986A1] A tear-off lid (10) has a removal opening (15) with a beaded rim and is designed such that prior to beading of the rim a plastic layer is applied to the collar of the lid ring in the form of a strip (32) of little thickness and preferably of less than 0.1 mm thickness. The invention thus allows in a cost-effective manner a good sealability of the cutting edge (31) of the tear-off lid and permits production thereof at high rates.

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