

Title (en)
METHOD AND SYSTEM FOR MANUFACTURING A TOBACCO POUCH

Title (de)
VERFAHREN UND SYSTEM ZUR HERSTELLUNG EINES TABAKBEUTELS

Title (fr)
PROCÉDÉ ET SYSTÈME POUR FABRICATION D'UNE POCHE À TABAC

Publication
EP 3138785 B1 20190130 (EN)

Application
EP 16187086 A 20160902

Priority
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Abstract (en)
[origin: EP3138785A1] The present invention relates to a method of manufacturing a tobacco pouch (80), the method comprising: - unrolling a film material (33) from a roll (32), - conveying the unrolled film material along an adhesive application station (36) comprising an adhesive nozzle (100A, 100B, 100C) and applying at least one row (70A, 70B, 70C) of bands of adhesive on the film material at regular intervals by ejecting a volume of adhesive from the at least one adhesive nozzle at regular intervals, - folding the film onto itself along at least one bottom fold (3) which extends lengthwise of the film material, - conveying the film material along a first heat welding station (38) and providing a right seam (10A) and a left seam (10B) in the first heat welding station along at least a right side (8A) and a left side (8B) of the tobacco pouch which is to be formed, the left and right seam extending transverse to a main longitudinal direction (7) of the film material, wherein each band of adhesive material ends at the left seam and right seam and does not extend into the left seam and right seam, - conveying the film material along a cutting station (39) and cutting the film material at regular intervals to form individual tobacco pouches.

IPC 8 full level
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Citation (opposition)
Opponent : Focke & Co. (GmbH & Co. KG)
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