

Title (en)
METHOD AND MACHINE FOR PRODUCING GLUE-BOUND PRINTED PRODUCTS

Title (de)
VERFAHREN UND MASCHINE ZUR HERSTELLUNG VON KLEBEGEBUNDENEN DRUCKPRODUKTEN

Title (fr)
PROCEDE ET MACHINE DE FABRICATION DE PRODUITS D'IMPRESSION COLLES

Publication
EP 3141398 B1 20180718 (DE)

Application
EP 16187565 A 20160907

Priority
CH 13152015 A 20150909

Abstract (en)
[origin: US2017066273A1] A method for production of adhesive-bound printed products in a machine belonging to an adhesive-binder line. To change over from one job under production to a following job, supplied printed products of the following job are detected via a barcode and stopped prior to being fed into the machine of the adhesive-binder line. Remaining printed products of a preceding job are moved and fully processed through individual processing stations of the machine while the printed products of the following job remain in a waiting position in front of the machine. After completing the last printed product of the preceding job, an empty withdrawal of covers stored in a cover deposit and belonging to the following job is initiated until it is ensured that the stored covers are available for the printed products of the following job. After determining that a withdrawn cover securely matches the printed products of the following job, stopped printed products of the following job are released with a main control and fed into the machine for being processed via the individual processing stations.

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