

Title (en)

METHOD FOR MANUFACTURING A SECURITY ELEMENT

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES SICHERHEITSELEMENTS

Title (fr)

PROCÉDÉ DE FABRICATION D'UN ÉLÉMENT DE SÉCURITÉ

Publication

EP 3142864 A1 20170322 (FR)

Application

EP 15732046 A 20150513

Priority

- FR 1454418 A 20140516
- IB 2015053534 W 20150513

Abstract (en)

[origin: WO2015173753A1] The present invention relates to a method for manufacturing a security element (3) with a shape elongated in a longitudinal direction, for a secure document, having a series of optically active areas in the longitudinal direction, the method comprising the steps consisting of: a. producing a series of generally parallel, optically active strips (31, 32) on a substrate (50), in such a way as to form a base film (40), b. cutting the security element (3) from the base film in a direction (SM) generally transverse to the strips.

IPC 8 full level

B42D 25/369 (2014.01); **B42D 25/355** (2014.01); **B42D 25/378** (2014.01)

CPC (source: EP)

B42D 25/355 (2014.10); **B42D 25/369** (2014.10); **B42D 25/378** (2014.10)

Citation (search report)

See references of WO 2015173753A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

WO 2015173753 A1 20151119; EP 3142864 A1 20170322; EP 3142864 B1 20220727; FR 3020987 A1 20151120; FR 3020987 B1 20180316; PL 3142864 T3 20221121

DOCDB simple family (application)

IB 2015053534 W 20150513; EP 15732046 A 20150513; FR 1454418 A 20140516; PL 15732046 T 20150513