

Title (en)  
MULTI-PUNCH PRESS

Title (de)  
MEHRFACHLOCHPRESSE

Title (fr)  
PRESSE À MULTIPLES POINÇONS

Publication  
**EP 3148723 B1 20210421 (EN)**

Application  
**EP 15732374 A 20150518**

Priority  
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Abstract (en)  
[origin: WO2015181672A1] A multiple-punch press (1) is disclosed for forming crown caps from sheets of metal, wherein a closed-loop conveyor (10), which is controlled by an electric motor (21) to move in an indexed manner, has gripping members (12) that take a sheet and supply the sheet (2) to a punching unit (11) that comprises two rows of punches that are parallel and staggered in relation to one another and opens and closes cyclically, controlled by another motor (22), shearing the sheet and forming at each blow two rows of caps.

IPC 8 full level  
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CPC (source: CN EP)  
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