

Title (en)

METHOD FOR MANUFACTURING MARKED TOILET PAPER ROLL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER MARKIERTEN TOILETTENPAPIERROLLE

Title (fr)

PROCÉDÉ DE FABRICATION DE ROULEAU DE PAPIER TOILETTE MARQUÉ

Publication

**EP 3153082 A4 20180221 (EN)**

Application

**EP 15845459 A 20150812**

Priority

- JP 2014192573 A 20140922
- JP 2015004032 W 20150812

Abstract (en)

[origin: US2017042389A1] A method for manufacturing a marked toilet paper roll by winding a sheet of wide toilet paper a predetermined length about a winding shaft to form a log roll and by cutting the log roll at a predetermined width into a plurality of toilet paper rolls, the method including marking stamps at intervals, each interval of the predetermined width, on an end portion of a winding end of the log roll before the log roll is cut into the toilet paper rolls.

IPC 8 full level

**A47K 10/16** (2006.01); **B65H 19/29** (2006.01)

CPC (source: EP US)

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Citation (search report)

- [X] WO 2013098304 A1 20130704 - PERINI FABIO SPA [IT]
- [XI] WO 2014016725 A2 20140130 - PERINI FABIO SPA [IT]
- [AD] JP 2009268534 A 20091119 - DAIO SEISHI KK
- See references of WO 2016047026A1

Designated contracting state (EPC)

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DOCDB simple family (publication)

**US 2017042389 A1 20170216**; EP 3153082 A1 20170412; EP 3153082 A4 20180221; EP 3153082 B1 20200115; JP 2016059760 A 20160425; JP 6021080 B2 20161102; WO 2016047026 A1 20160331

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