

Title (en)
STEEL SHEET PRODUCTION METHOD

Title (de)
STAHLBLECHHERSTELLUNGSVERFAHREN

Title (fr)
PROCÉDÉ DE PRODUCTION D'UNE TÔLE D'ACIER

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Application
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Abstract (en)
The present invention provides a method of manufacturing a steel sheet that realize a small load in wastewater treatment and a reduced energy cost for drying the steel sheet or the like after cleaning. The method of manufacturing a steel sheet, comprising: a cleaning step (1) of cleaning a steel sheet after cold rolling, a rinsing step (2) of rinsing the steel sheet, and a drying step (3) of drying the steel sheet; wherein the rinsing step (2) includes one or more rinsing treatments, a rinsing agent \pm used in a final rinsing treatment contains component (a); the concentration of the component (a) is 150 mg/kg or less, the cation concentration P c of an inorganic salt is 2.0 mmol/kg or more and 18.0 mmol/kg or less, and the sulfate ion concentration in the rinsing agent \pm is 0.75 mmol/kg or less.

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