

Title (en)  
REFRIGERATION DEVICE WITH INSERTION PIECE AND METHOD FOR PRODUCING A REFRIGERATION DEVICE WITH INSERTION PIECE

Title (de)  
KÄLTEGERÄT MIT HINTERLEGTEIL UND VERFAHREN ZUM HERSTELLEN EINES KÄLTEGERÄTES MIT HINTERLEGTEIL

Title (fr)  
APPAREIL FRIGORIFIQUE COMPRENANT UNE PARTIE D'INTÉGRATION ARRIÈRE ET PROCÉDÉ DE FABRICATION D'UN APPAREIL FRIGORIFIQUE COMPRENANT UNE PARTIE D'INTÉGRATION ARRIÈRE

Publication  
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Application  
**EP 16192505 A 20161006**

Priority  
DE 102015221431 A 20151102

Abstract (en)  
[origin: CN106969585A] The invention relates to a refrigeration device, particularly a household refrigeration device (1). The household refrigeration device has a body (2) and a door (3), the body and the door are defined by walls (5, 6) with a cavity (24) at least partially filled with thermal insulation material (27), and in addition, the refrigeration device has a rear-mounted piece (18) which abuts the back side (19) of the wall (6) at the thermal insulation side and seals openings (16, 17) of the wall (6) to prevent the thermal insulation material (27) from coming out. According to the refrigeration device provided by the invention, the rear-mounted piece (18) is arranged in through holes (28, 51) of a section (23) inside the cavity (24) through the arrangement that retaining devices (33, 34) arranged on spring arms (31, 32) are fixed on a wall element (22) of the wall (6). The invention also relates to a method used for manufacturing a refrigeration device.

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