

Title (en)

PAINTING METHOD AND PAINTING FACILITY FOR PRODUCING A DECORATIVE COATING

Title (de)

LACKIERVERFAHREN UND LACKIERANLAGE ZUR DEKORLACKIERUNG

Title (fr)

PROCÉDÉ DE PEINTURE ET INSTALLATION DE PEINTURE POUR LA PEINTURE D'ÉLÉMENTS DÉCORATIFS

Publication

**EP 3164227 B1 20200624 (DE)**

Application

**EP 15735854 A 20150703**

Priority

- DE 102014009945 A 20140704
- EP 2015001366 W 20150703

Abstract (en)

[origin: CA2948930A1] The invention relates to a painting method for painting a component with a decorative layer, in particular for painting a motor vehicle body component, comprising the steps (BC, ZTR, DC, PTR, CC) of: - applying a paint layer to the component, in particular a base coat layer, - applying a decorative layer, which has a limited surface area, to the component, in particular a decorative strip, a graphic element, a contrast surface or a pattern, said decorative layer comprising a decorative region, the surface area of which is limited, on the component, and - drying the component in order to reduce the content of volatile components, the component being dried in a manner limited in terms of surface within a drying region which comprises at least part of the decorative region. The invention further relates to a corresponding painting facility. According to the invention, the drying region is moved across the component surface, for example by means of a multi-axe drying robot.

IPC 8 full level

**B05D 5/06** (2006.01); **B05D 3/02** (2006.01); **B05D 7/00** (2006.01); **B05B 13/04** (2006.01)

CPC (source: CN EP KR RU US)

**B05B 13/0431** (2013.01 - KR); **B05D 3/0254** (2013.01 - CN EP KR US); **B05D 3/0263** (2013.01 - US); **B05D 3/0406** (2013.01 - US); **B05D 3/065** (2013.01 - US); **B05D 3/067** (2013.01 - KR); **B05D 5/06** (2013.01 - CN EP KR US); **B05D 5/061** (2013.01 - RU); **B05D 7/534** (2013.01 - CN EP KR US); **B05D 7/544** (2013.01 - US); **B05D 7/546** (2013.01 - US); **B05D 7/574** (2013.01 - CN EP KR US); **B05B 13/0452** (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**DE 102014009945 A1 20160107**; BR 112016029222 A2 20170822; BR 112016029222 B1 20211103; CA 2948930 A1 20160107; CA 2948930 C 20230110; CN 106470770 A 20170301; CN 106470770 B 20231017; EP 3164227 A2 20170510; EP 3164227 B1 20200624; ES 2805537 T3 20210212; JP 2017521247 A 20170803; KR 102585740 B1 20231010; KR 20170029420 A 20170315; MX 2016016175 A 20171016; RU 2017103639 A 20180806; RU 2017103639 A3 20180807; RU 2669636 C2 20181012; US 10933443 B2 20210302; US 2017182516 A1 20170629; WO 2016000826 A2 20160107; WO 2016000826 A3 20160303

DOCDB simple family (application)

**DE 102014009945 A 20140704**; BR 112016029222 A 20150703; CA 2948930 A 20150703; CN 201580036342 A 20150703; EP 15735854 A 20150703; EP 2015001366 W 20150703; ES 15735854 T 20150703; JP 2017500027 A 20150703; KR 20167034567 A 20150703; MX 2016016175 A 20150703; RU 2017103639 A 20150703; US 201515323806 A 20150703