

Title (en)  
METHOD FOR FORMING A STRONG CONNECTION BETWEEN A HOLDING PLATE AND THE WALL OF A VACUUM CLEANER FILTER BAG AND VACUUM CLEANER FILTER BAG

Title (de)  
VERFAHREN ZUM STOFFSCHLÜSSIGEN VERBINDEN EINER HALTEPLATTE MIT DER WANDUNG EINES STAUBSAUGERFILTERBEUTELS SOWIE STAUBSAUGERFILTERBEUTEL

Title (fr)  
PROCEDE DE LIAISON INTERPOSEE D'UNE PLAQUE DE SUPPORT ET D'UNE PAROI D'UN SAC D'ASPIRATEUR ET SAC D'ASPIRATEUR

Publication  
**EP 3178360 B1 20220316 (DE)**

Application  
**EP 15199696 A 20151212**

Priority  
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Abstract (en)  
[origin: WO2017098035A1] The present invention relates to methods for establishing an improved integral connection between a retaining plate and the wall of a vacuum-cleaner filter bag. According to a first variant, rather than the retaining plate being applied directly to the wall of the vacuum-cleaner filter bag, a textile material is arranged between the retaining plate and the wall. The retaining plate and the wall of the vacuum-cleaner filter bag are connected in this case via the textile material. According to a second variant, a film made of a thermoplastic material is arranged in certain regions between the retaining plate and wall of the vacuum-cleaner filter bag. The retaining plate and the wall of the vacuum-cleaner filter bag are connected in this case via the film. According to a third variant, the retaining plate is connected directly to the wall of the vacuum-cleaner filter bag. In this case, at least in the region in which the retaining plate is applied, the wall is in the form of a film made of special thermoplastic materials. The present invention likewise relates to vacuum-cleaner filter bags in which the retaining plate is connected integrally to the wall of the vacuum-cleaner filter bag in accordance with the above-mentioned principles.

IPC 8 full level  
**A47L 9/14** (2006.01)

CPC (source: EP US)  
**A47L 9/1436** (2013.01 - EP US)

Cited by  
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