

Title (en)  
METHOD FOR MANUFACTURING TUBULAR ARTICLES PROVIDED WITH A GRIP REGION BY WAY OF CIRCULAR HOSIERY KNITTING MACHINES, AND TUBULAR ARTICLE OBTAINED WITH THE METHOD

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON SCHLAUCHWAREN MIT EINEM GRIFFBEREICH DURCH RUNDSTRICKMASCHINEN UND DURCH DIESES VERFAHREN HERGESTELLTE SCHLAUCHWARE

Title (fr)  
PROCÉDÉ DE FABRICATION D'ARTICLES TUBULAIRES POURVUS D'UNE RÉGION DE PRÉHENSION AU MOYEN DE MACHINES DE TRICOTAGE-CHAUSSANT CIRCULAIRES, ET ARTICLE TUBULAIRE OBTENU PAR LE PROCÉDÉ

Publication  
**EP 3191634 B1 20220330 (EN)**

Application  
**EP 15781586 A 20150909**

Priority

- IT MI20141568 A 20140911
- IT UB20152134 A 20150713
- EP 2015070642 W 20150909

Abstract (en)  
[origin: WO2016038105A1] A method for manufacturing tubular articles (1) provided with a grip region on their reverse side, particularly for providing hold-up stockings, by way of circular hosiery knitting machines, and a tubular article (1) obtained with the method, comprising the use of a circular hosiery knitting machine that has at least two feeds or drops, of which at least one first feed is capable of dispensing a bare elastomer yarn (3). According to the method of the invention, at the first feed, at least one needle of at least one group of contiguous needles is moved to a "tuck" position or to a "drop" position knit in order to pick up the bare elastomer yarn (3) while the other needles of the group of needles are held in or moved to the "miss" position and therefore excluded from picking up the bare elastomer yarn (3), and the needles of the group of needles are actuated at at least one subsequent feed in order to pick up the yarn or yarns dispensed at such subsequent feed and form knitting at least with the needles that were held in the "miss" position at the first feed.

IPC 8 full level  
**D04B 1/10** (2006.01); **D04B 1/08** (2006.01); **D04B 1/18** (2006.01); **D04B 1/26** (2006.01)

CPC (source: EP KR US)  
**D04B 1/08** (2013.01 - EP KR US); **D04B 1/106** (2013.01 - EP KR US); **D04B 1/18** (2013.01 - EP KR US); **D04B 1/26** (2013.01 - EP KR US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**WO 2016038105 A1 20160317**; CA 2960055 A1 20160317; CA 2960055 C 20230926; CN 106715773 A 20170524; CN 114606631 A 20220610; DK 3191634 T3 20220502; EA 036382 B1 20201102; EA 201790591 A1 20170831; EP 3191634 A1 20170719; EP 3191634 B1 20220330; ES 2913349 T3 20220601; HR P20220789 T1 20220916; HU E058936 T2 20220928; JP 2017533354 A 20171109; JP 6793123 B2 20201202; KR 102447900 B1 20220926; KR 20170049555 A 20170510; LT 3191634 T 20220610; PL 3191634 T3 20220718; PT 3191634 T 20220516; RS 63351 B1 20220729; SI 3191634 T1 20220729; TW 201619465 A 20160601; TW I745276 B 20211111; US 2017241051 A1 20170824

DOCDB simple family (application)  
**EP 2015070642 W 20150909**; CA 2960055 A 20150909; CN 201580048368 A 20150909; CN 202210167957 A 20150909; DK 15781586 T 20150909; EA 201790591 A 20150909; EP 15781586 A 20150909; ES 15781586 T 20150909; HR P20220789 T 20150909; HU E15781586 A 20150909; JP 2017533999 A 20150909; KR 20177008847 A 20150909; LT 15070642 T 20150909; PL 15781586 T 20150909; PT 15781586 T 20150909; RS P20220596 A 20150909; SI 201531846 T 20150909; TW 104130178 A 20150911; US 201515510008 A 20150909