

Title (en)

METHOD FOR PRODUCING A FLAT SPIRAL SPRING, AND BENDING DEVICE FOR PRODUCING SAME

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER BANDFEDER SOWIE BIEGEEINRICHTUNG ZU DEREN HERSTELLUNG

Title (fr)

PROCÉDÉ DE FABRICATION D'UN RESSORT À RUBAN ET DISPOSITIF DE PLIAGE POUR SA FABRICATION

Publication

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Application

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Abstract (en)

[origin: WO2016020294A1] The invention relates to a method for producing a flat spiral spring, in particular a spring sheet for covering a cooling area of a piston of internal combustion engines, said spring sheet being formed at least as an annular disk-shaped segment (12), wherein a strip-shaped material (23) is fed to a bending device (27) that comprises at least one drum (29), said drum rotating about a rotational axis (31), and the strip-shaped material (23) is supplied in a tangential alignment to the lateral surface (36) of the drum (29) such that a lateral wall (20) which determines the thickness of the strip-shaped material (23) rests against at least some sections of a contact surface (37) on the lateral surface (36) of the drum (29). The contact surface (37) of the drum (29) has a radius which substantially corresponds to an internal radius of the strip-shaped material (23) to be bent into the segment (12), and at least one deflecting device (32) is aligned at a distance to the drum (29) such that the strip-shaped material (23) is guided in a forced manner between the drum (29) and the deflecting device (32), and the strip-shaped material (23) is bent so as to follow the drum (29) by means of the deflecting device.

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