

Title (en)

ENAMEL STEEL HAVING HIGH-TEMPERATURE BAKING HARDENABILITY AND MANUFACTURING METHOD THEREFOR

Title (de)

EMAILLESTAHL MIT HOCHTEMPERATUREINBRENNHÄRTBARKEIT UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)

ACIER ÉMAILLÉ POSSÉDANT UNE TREMPABILITÉ PAR CUISSON À HAUTE TEMPÉRATURE ET SON PROCÉDÉ DE FABRICATION

Publication

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Application

EP 15841538 A 20150916

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Abstract (en)

Disclosed is an enamel steel having a high-temperature baking hardenability, comprising chemical elements in mass percentage: C: 0.008-0.020%, Mn: 0.05-0.50%, S: 0.021-0.035%, Al: 0.005-0.050% or Als: 0.003-0.045%, $0 < N < 0.003\%$, $0 < O \leq 0.010\%$, and element Ti in a mass percentage meeting $N \times Ti \leq 3 \times 10^{-4}$, $S \times Ti \leq 2 \times 10^{-3}$ and $Ti \leq 3.43N + 1.5S + 0.02$, the balance being Fe and inevitable impurity elements. Also disclosed is a method for manufacturing the above-mentioned enamel steel, comprising the steps of: a liquid iron pretreatment ## smelting with a converter ## refining ## continuous casting ## hot rolling. The enamel steel having a high-temperature baking hardenability of the present invention has a better formability, a good welding property, an excellent enamelling firing property and a good enamelling property.

IPC 8 full level

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CPC (source: EP)

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