

Title (en)

MAGNESIUM ALLOY SHEET PRODUCED BY TWIN ROLL CASTING

Title (de)

MITTELS DOPPELWALZENGIESSEN HERGESTELLTES MAGNESIUMLEGIERUNGSBLECH

Title (fr)

FEUILLE EN ALLIAGE DE MAGNÉSIUM OBTENUE PAR COULÉE ENTRE CYLINDRES

Publication

EP 3205736 A1 20170816 (EN)

Application

EP 16155310 A 20160211

Priority

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Abstract (en)

The invention refers to a method of manufacturing a sheet metal product (28) including the steps of: a) providing a molten magnesium alloy (10, 10') consisting of - 0.4 wt% to 2 wt% Zn, - 0.4 wt% to 1 wt% Ca, - 0.00 wt% to 1.0 wt% rare earth elements and/or Sr, - unavoidable impurities and - the balance being Mg b) forming a strip (10, 10'') in a twin roll casting process, c) performing a warm rolling process on the strip (10, 10'') and d) performing a subsequent heat treatment on the strip (10, 10'') at 300°C to 450°C for 0,5 min to 60 min. The invention further refers to a sheet metal product (28), obtained or obtainable by the method of the invention.

IPC 8 full level

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CPC (source: EP)

C22C 23/04 (2013.01); **C22C 23/06** (2013.01); **C22F 1/06** (2013.01)

Citation (applicant)

- DE 10052423 C1 20020103 - THYSSENKRUPP STAHL AG [DE]
- DE 102006013607 A1 20071115 - THYSSENKRUPP STEEL AG [DE]
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Citation (search report)

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- [A] DE 112014002336 T5 20160121 - BAOSHAN IRON & STEEL CO [CN]
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