

Title (en)  
ROUND FABRIC SECTION AND METHOD FOR MANUFACTURING THE SAME

Title (de)  
RUNDGESTRICKTEIL SOWIE VERFAHREN ZUR HERSTELLUNG EINES SOLCHEN

Title (fr)  
PIÈCE TRICOTÉE SUR MÉTIER TUBULAIRE ET SON PROCÉDÉ DE PRODUCTION

Publication  
**EP 3214213 B1 20240424 (DE)**

Application  
**EP 16202523 A 20161206**

Priority  
DE 102016103421 A 20160226

Abstract (en)  
[origin: US2017247822A1] A circular-knitted part, with a base knitted material knitted with at least one base knitting yarn, the base material having several rows of stitches which are knitted together when seen in the longitudinal direction of the base knitted material and which extend circumferentially in spiral fashion, wherein, seen in the longitudinal direction of the base knitted material, an additional yarn, which forms stitches, is interknitted between two rows of stitches of the base knitted material, thus connecting the rows of stitches together, to form at least one additional stitch, wherein the additional stitch is formed by at least one separate additional yarn.

IPC 8 full level  
**D04B 1/10** (2006.01); **D04B 1/26** (2006.01)

CPC (source: EP US)  
**D04B 1/108** (2013.01 - EP US); **D04B 1/26** (2013.01 - US); **D04B 1/265** (2013.01 - EP US); **D10B 2403/0331** (2013.01 - EP)

Citation (examination)  
US 4015448 A 19770405 - KNOHL HERBERT

Cited by  
US11952686B2; US11959205B2; EP3572570B1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 3214213 A1 20170906; EP 3214213 B1 20240424**; DE 102016103421 A1 20170831; DE 102016103421 B4 20201231; US 10494747 B2 20191203; US 2017247822 A1 20170831

DOCDB simple family (application)  
**EP 16202523 A 20161206**; DE 102016103421 A 20160226; US 201715434679 A 20170216