

Title (en)

METHOD AND MACHINE FOR FORMING A BOX BY PLACEMENT ON A V-SHAPED SUPPORT

Title (de)

VERFAHREN UND MASCHINE ZUR HERSTELLUNG EINER SCHACHTEL DURCH POSITIONIERUNG AUF EINEM V-FÖRMIGEN-TRÄGER

Title (fr)

PROCÉDÉ ET MACHINE POUR LA FORMATION D'UNE CAISSE PAR DÉPOSE SUR UN SUPPORT EN V.

Publication

**EP 3224147 A1 20171004 (FR)**

Application

**EP 15804906 A 20151119**

Priority

- FR 1461223 A 20141120
- FR 2015053143 W 20151119

Abstract (en)

[origin: WO2016079443A1] The present invention relates to a method and a machine for forming a box (C) from a blank (1), in which the blank is removed from a storage magazine (30) by suction, the blank is fed horizontally above a support (43) having an upper edge with a V-shaped cross section and faces that correspond to the main walls and are inclined with respect to the horizontal by a given angle  $\alpha$ , such that the central folding line, known as the reference folding line, is next to the edge, the blank (1) is placed on the support (43), the blank is then pressed against a polygonal mandrel (47), the upper edge of which coincides with and/or is in line with the upper edge of the support, said mandrel having a shape complementary to that of the box, so as to form a tubular box body at an angle to the horizontal, the bottom of the box is formed by folding and pressing together flaps after application of glue, and the inclined box thus formed is ejected, is positioned upright and then is transferred to a filling station.

IPC 8 full level

**B65B 43/26** (2006.01); **B31B 50/28** (2017.01)

CPC (source: EP KR US)

**B65B 43/265** (2013.01 - EP KR US); **B31B 50/282** (2017.07 - EP US); **B31B 50/36** (2017.07 - EP US); **B31B 2100/00** (2017.07 - EP US); **B31B 2100/0022** (2017.07 - EP US); **B31B 2110/35** (2017.07 - EP US)

Citation (search report)

See references of WO 2016079443A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2016079443 A1 20160526**; AU 2015348131 A1 20170615; EP 3224147 A1 20171004; EP 3224147 B1 20190102; ES 2718201 T3 20190628; FR 3028798 A1 20160527; FR 3028798 B1 20170106; JP 2017538601 A 20171228; JP 6694883 B2 20200520; KR 20170086037 A 20170725; PH 12017500938 A1 20171127; PT 3224147 T 20190422; TN 2017000147 A1 20181019; US 2017320608 A1 20171109; ZA 201702730 B 20180530

DOCDB simple family (application)

**FR 2015053143 W 20151119**; AU 2015348131 A 20151119; EP 15804906 A 20151119; ES 15804906 T 20151119; FR 1461223 A 20141120; JP 2017526658 A 20151119; KR 20177013290 A 20151119; PH 12017500938 A 20170519; PT 15804906 T 20151119; TN 2017000147 A 20151119; US 201515526915 A 20151119; ZA 201702730 A 20170418