

Title (en)  
APPARATUS FOR WINDING UP A METAL STRIP

Title (de)  
VORRICHTUNG ZUM AUFWICKELN EINES METALLISCHEN BANDES

Title (fr)  
DISPOSITIF SERVANT À ENROULER UNE BANDE MÉTALLIQUE

Publication  
**EP 3229987 A1 20171018 (DE)**

Application  
**EP 15807856 A 20151208**

Priority

- DE 102014225414 A 20141210
- DE 102015209462 A 20150522
- EP 2015075873 W 20151106
- EP 2015078928 W 20151208

Abstract (en)  
[origin: WO2016091855A1] The invention relates to an apparatus for winding up a metal strip into a coil. Known apparatuses of this type typically have a coiling device for winding up the strip and a driver device, connected upstream of the coiling device in the transport direction of the strip, for conveying the strip into the coiling device. Arranged between the coiling device and the driver device in the known apparatuses is a bending device for bending the strip end and for achieving improved abutment of the strip end at the wound-up coil. In order to realize the integration of the bending device between the driver device and the coiling device in as space-saving and cost-saving a manner as possible, the invention provides a frame in which a second counter-bending roller is mounted in a rotatable manner, wherein the frame 160 is movable with the aid of a second setting device 133 between a coiler shaft position and a roller bed position, and wherein, in the roller bed position, the second counter-bending roller 134 alongside a first counter-bending roller 132 acts as the roller bed roller of a roller bed which is arranged above the coiling device 110.

IPC 8 full level  
**B21C 47/06** (2006.01); **B21C 47/34** (2006.01)

CPC (source: CN EP KR RU US)  
**B21C 47/06** (2013.01 - RU); **B21C 47/063** (2013.01 - CN EP KR US); **B21C 47/26** (2013.01 - CN US); **B21C 47/3433** (2013.01 - EP US); **B21C 47/3441** (2013.01 - CN EP KR US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**WO 2016091855 A1 20160616**; CN 107000011 A 20170801; CN 107000011 B 20190315; EP 3229987 A1 20171018; EP 3229987 B1 20190220; JP 2017536991 A 20171214; JP 6446554 B2 20181226; KR 101960808 B1 20190321; KR 20170090474 A 20170807; MX 2017007412 A 20171106; RU 2665023 C1 20180824; US 10906078 B2 20210202; US 2017348747 A1 20171207

DOCDB simple family (application)  
**EP 2015078928 W 20151208**; CN 201580067417 A 20151208; EP 15807856 A 20151208; JP 2017531140 A 20151208; KR 20177018089 A 20151208; MX 2017007412 A 20151208; RU 2017124000 A 20151208; US 201515534742 A 20151208