

Title (en)  
METHOD FOR MANUFACTURING FILTERED CIGARETTE

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON FILTERZIGARETTEN

Title (fr)  
PROCÉDÉ DE FABRICATION DE CIGARETTE À FILTRE

Publication  
**EP 3231300 A1 20171018 (EN)**

Application  
**EP 15884616 A 20150312**

Priority  
JP 2015057342 W 20150312

Abstract (en)  
The method of making filtered cigarettes according to the present invention includes steps of: wrapping an outer wrapper (X) around a cigarette rod (CR) of twice the length of a cigarette at the center, then cutting the cigarette rod (CR) with the outer wrapper (X) into two cigarettes (C), then turning the two cigarettes around, respectively, and then forming two filtered cigarettes using the turned-around two cigarettes (C) by a publicly-known process.

IPC 8 full level  
**A24D 1/02** (2006.01); **A24C 5/47** (2006.01)

CPC (source: EP)  
**A24C 5/002** (2013.01); **A24C 5/471** (2013.01); **A24C 5/586** (2013.01); **A24D 1/025** (2013.01)

Cited by  
DE102018103635A1; DE102018115933A1; EP3590362A1; EP3641572B1; EP3590362B1; EP3590362B2

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 3231300 A1 20171018; EP 3231300 A4 20180919; EP 3231300 B1 20201104**; JP 6364540 B2 20180725; JP WO2016143128 A1 20170803; PL 3231300 T3 20210406; WO 2016143128 A1 20160915

DOCDB simple family (application)  
**EP 15884616 A 20150312**; JP 2015057342 W 20150312; JP 2017504531 A 20150312; PL 15884616 T 20150312