

Title (en)

FOOTWEAR KNITTING METHOD, FOOTWEAR MANUFACTURING METHOD, AND FOOTWEAR

Title (de)

STRICKVERFAHREN FÜR SCHUHWERK, SCHUHWERKHERSTELLUNGSVERFAHREN UND SCHUHWERK

Title (fr)

PROCÉDÉ DE TRICOTAGE D'ARTICLES CHAUSSANTS, PROCÉDÉ DE FABRICATION D'ARTICLES CHAUSSANTS, ET ARTICLE CHAUSSANT

Publication

**EP 3238560 A4 20180905 (EN)**

Application

**EP 15872638 A 20151201**

Priority

- JP 2014263155 A 20141225
- JP 2015083712 W 20151201

Abstract (en)

[origin: EP3238560A1] Provided is a footwear knitting method for knitting footwear that partially has a two-layer structure. The footwear knitting method is a method for knitting footwear (1) provided with a base knitted fabric portion (2) that has a foot insertion opening (5), and is shape of an item of footwear, using a flat knitting machine. The footwear knitting method includes: starting knitting of the base knitted fabric portion (2) from a toe side or a heel side of the base knitted fabric portion (2) to complete the base knitted fabric portion (2) with a left side part and a right side part of the base knitted fabric portion (2) facing each other in a front-back direction of needle beds; knitting an additional knitted fabric portion (3) that is separate from the base knitted fabric portion (2), and is bag-shaped with one end open and the other end closed, before or during the knitting of the base knitted fabric portion (2); and joining, using double stitches, a part of an opening edge of the additional knitted fabric portion (3) with a toe-side edge part or a heel-side edge part of an edge of the foot insertion opening (5) of the base knitted fabric portion (2).

IPC 8 full level

**A41B 11/00** (2006.01); **A43B 23/02** (2006.01); **D04B 1/22** (2006.01)

CPC (source: EP KR US)

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Citation (search report)

- [A] EP 2226417 A1 20100908 - SHIMA SEIKI MFG [JP]
- [A] WO 2007055239 A1 20070518 - SHIMA SEIKI MFG [JP], et al
- [A] JP 2001234401 A 20010831 - UNEBI KK
- See references of WO 2016104069A1

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EP3449747A4

Designated contracting state (EPC)

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