

Title (en)

METHOD FOR PRODUCING A LEAN DUPLEX STAINLESS STEEL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES LEAN DUPLEX EDELSTAHL

Title (fr)

PROCÉDÉ DE PRODUCTION D'UN ACIER INOXYDABLE LEAN DUPLEX

Publication

**EP 3239344 B1 20211020 (EN)**

Application

**EP 15873672 A 20151224**

Priority

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Abstract (en)

[origin: EP3239344A1] The present invention relates to lean duplex stainless steel having a dual-phase structure of an austenite phase and a ferrite phase, and a method for producing the lean duplex stainless steel, the lean duplex stainless steel according to one embodiment of the present invention, as a ferrite-austenite stainless steel, having the preferred stacking fault energy (SFE) value of the austenite phase, expressed by the formula 2 below, of 19-37 and critical strain value range, within which the strain-induced martensite phases occurs, of 0.1-0.25.  $SFE = 25.7 + 1.59 \times Ni / K Ni \# \# K Ni \times V^3 + V^3 + 0.795 \times Cu / K Cu \# \# K Cu \times V^3 + V^3 \# \# 0.85 \times Cr / K Cr \# \# K Cr \times V^3 + V^3 + 0.001 \times Cr / K Cr \# \# K Cr + V^3 + V^3 2 + 38.2 \times N / K N \# \# K N \times V^3 + V^3 0.5 \# \# 2.8 \times Si / K Si \# \# K Si \times V^3 + V^3 \# \# 1.34 \times Mn / K Mn \# \# K Mn + V^3 + V^3 + 0.06 \times Mn / K Mn \# \# K Mn \times V^3 + V^3 2$  where Ni, Cu, Cr, N, Si and Mn indicate the overall content (wt.%) of the respective constituent element, and K(x) is the distribution index of respective constituent element (x) and is expressed by the formula 3 below, and  $V^{(3)}$  is the component ratio of austenite (in the 0.45-0.75 range).  $K x = \text{amount of element } x \text{ in ferrite phase} / \text{amount of element } x \text{ in austenite phase}$

IPC 8 full level

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