

Title (en)  
METHOD FOR PRODUCING A SIDE FOLDING BAG AND FLAT LYING, UNFILLED GUSSETED BAG

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES SEITENFALTENBEUTELS SOWIE FLACHLIEGENDER, UNBEFÜLLTER SEITENFALTENBEUTEL

Title (fr)  
PROCEDE DE FABRICATION D'UN SACHET A SOUFFLETS LATERAUX ET SACHET A SOUFFLETS LATERAUX VIDES POSES A PLAT

Publication  
**EP 3246266 B1 20190220 (DE)**

Application  
**EP 16170007 A 20160517**

Priority  
EP 16170007 A 20160517

Abstract (en)  
[origin: US2017334608A1] A longitudinal method for producing a side-gusseted bag includes providing an incision extending in a transverse direction in a bag film for each side-gusseted bag in such a way that, in the case of a subsequently formed side-gusseted tube, the incision extends over both side gussets and a first front wall that is situated between the side gussets. Proceeding from the incision, the first front wall, together with the corresponding parts of the side gussets, is folded back, on which a separate film section is placed and fastened in the folded-open region. The folded-over section is folded back in such a way that all connecting seams of the separate film section extend in parallel to each other in the transverse direction.

IPC 8 full level  
**B65D 30/20** (2006.01)

CPC (source: EP US)  
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Cited by  
EP3643635A1; EP3715101A1; FR3094351A1

Designated contracting state (EPC)  
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**EP 16170007 A 20160517**; ES 16170007 T 20160517; PL 16170007 T 20160517; US 201715594995 A 20170515