

Title (en)  
DEVICE FOR PROTECTING A NEEDLE, SYRINGE PROVIDED WITH SUCH A DEVICE, AND METHOD FOR PRODUCING PRE-FILLED CEMENTED NEEDLE SYRINGES

Title (de)  
VORRICHTUNG ZUM SCHUTZ EINER NADEL, SPRITZE MIT SOLCH EINER VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG VON FERTIGSPRITZEN MIT ZEMENTIERTER NADEL

Title (fr)  
DISPOSITIF DE PROTECTION D'UNE AIGUILLE, SERINGUE EQUIPEE D'UN TEL DISPOSITIF ET PROCEDE DE FABRICATION DE SERINGUES PRE-REMPLIES A AIGUILLE COLLEE

Publication  
**EP 3250270 B1 20190424 (FR)**

Application  
**EP 16701360 A 20160125**

Priority  
• FR 1550575 A 20150126  
• FR 1554990 A 20150602  
• EP 2016051408 W 20160125

Abstract (en)  
[origin: WO2016120185A2] The invention relates to a method for producing pre-filled cemented needle syringes, comprising the steps of: fitting a device (D) for protecting the needle onto syringe bodies (2), the device comprising an external sleeve which can move along a longitudinal axis between a forward position in which it covers the needle, and a retracted position in which it does not cover the needle, means for returning the sleeve to the forward position, and a needle protector; arranging the syringe bodies (2), which are provided with the protective device, in recesses (O204) provided in a holder (200); placing the holder (200) in a container (100) for transport; removing the holder from the container; filling each syringe body with an active principle; inserting a plunger into each syringe; and removing the syringes (1) from their holder for the purpose of inspection and labelling.

IPC 8 full level  
**A61M 5/32** (2006.01); **A61M 5/00** (2006.01); **A61M 5/31** (2006.01)

CPC (source: CN EP RU US)  
**A61M 5/002** (2013.01 - CN EP US); **A61M 5/008** (2013.01 - CN EP US); **A61M 5/32** (2013.01 - RU); **A61M 5/3202** (2013.01 - CN EP US); **A61M 5/3204** (2013.01 - CN EP US); **A61M 5/326** (2013.01 - CN EP US); **A61M 5/3272** (2013.01 - CN EP US); **A61M 2005/312** (2013.01 - CN EP US); **A61M 2005/3267** (2013.01 - CN EP US); **A61M 2207/00** (2013.01 - US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2016120185 A2 20160804; WO 2016120185 A3 20160929**; AU 2016212219 A1 20170817; AU 2016212219 B2 20200528; BR 112017015170 A2 20180123; BR 112017015170 B1 20220809; CA 2974585 A1 20160804; CA 2974585 C 20230124; CN 107206186 A 20170926; CN 107206186 B 20200306; CN 111150907 A 20200515; CN 111150907 B 20220819; EP 3250270 A2 20171206; EP 3250270 B1 20190424; EP 3530306 A1 20190828; ES 2732714 T3 20191125; JP 2018502670 A 20180201; JP 6746591 B2 20200826; PL 3250270 T3 20191031; PT 3250270 T 20190710; RU 2017126496 A 20190125; RU 2017126496 A3 20190625; RU 2019139967 A 20191216; RU 2709390 C2 20191217; US 10449305 B2 20191022; US 2018147366 A1 20180531

DOCDB simple family (application)  
**EP 2016051408 W 20160125**; AU 2016212219 A 20160125; BR 112017015170 A 20160125; CA 2974585 A 20160125; CN 201680007217 A 20160125; CN 202010081109 A 20160125; EP 16701360 A 20160125; EP 19165755 A 20160125; ES 16701360 T 20160125; JP 2017539308 A 20160125; PL 16701360 T 20160125; PT 16701360 T 20160125; RU 2017126496 A 20160125; RU 2019139967 A 20160125; US 201615655291 A 20160125