

Title (en)

SHAKE-OUT METHOD AND MACHINE FOR A SPRUE OF LOST-PATTERN CASTINGS

Title (de)

AUSSCHÜTTELVERFAHREN UND MASCHINE FÜR EINEN ANGUSS VON LOST-PATTERN-GUSSSTÜCKEN

Title (fr)

PROCÉDÉ ET MACHINE DE DÉCOCHAGE POUR GRAPPE DE PIÈCES DE FONDERIE À MODÈLE PERDU

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Application

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Abstract (en)

[origin: WO2016120538A1] The invention relates to a method for shaking out a sprue (30) of metal lost-pattern castings (32), the sprue of castings being formed in a shell (1), in which at least one blade is moved by means of a machine without making contact with the sprue, so that the blade engages with the shell, breaks the latter into a plurality of fragments, and separates from the sprue at least one portion of the shell; and to a machine for implementing the method.

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