

Title (en)

METHOD AND DEVICE FOR FORMING AT LEAST ONE BOTTOM ON A HOSE PIECE

Title (de)

VERFAHREN UND VORRICHTUNG ZUM ANFORMEN WENIGSTENS EINES BODENS AN EIN SCHLAUCHSTÜCK

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR LE MOULAGE D'AU MOINS UN FOND SUR UN TRONÇON DE TUYAU FLEXIBLE

Publication

**EP 3253568 A1 20171213 (DE)**

Application

**EP 16700554 A 20160112**

Priority

- DE 102015201691 A 20150130
- EP 2016050453 W 20160112

Abstract (en)

[origin: WO2016120059A1] The invention relates to a method for forming at least one bottom on a hose piece (20), which comprises plastic material, wherein at least one end of the hose piece is pulled open along at least one first folding edge (21), a bottom rectangle (22) and triangular pockets (23) thus being formed; wherein side tabs (25, 26) of the bottom rectangle are folded back along two folding edges (24) spaced apart from the first folding edge in order to close the bottom, wherein the two side tabs then contact each other; and wherein a bottom cover sheet (31) is applied to the bottom and is connected to the side tabs and at least one triangular pocket by application of heat or by means of a glue. The surfaces of the side tabs that come into contact and the triangular pockets are connected to each other at least in the region of the two folding edges, a connection (32) thus being formed.

IPC 8 full level

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Citation (search report)

See references of WO 2016120059A1

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