

Title (en)

METHOD AND APPARATUS FOR MANUFACTURING A SPIRAL DESTINED TO AN AUGER

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN EINER FÖRDER SCHNECKE

Title (fr)

METHODE ET DISPOSITIF DE FABRICATION D'UNE VIS SANS FIN

Publication

**EP 3254775 B1 20190109 (EN)**

Application

**EP 17173615 A 20170531**

Priority

IT UA20164225 A 20160609

Abstract (en)

[origin: EP3254775A1] A method for manufacturing a spiral (101) for an auger (100), comprising the steps of: - providing a suitably shaped plate (102) for obtaining a spiral (101) for the auger, - forming a folding of a first portion (107) of the plate (102) with the aid of a folding device (2), - detecting geometric data being indicative of the three-dimensional shape of at least the first portion (107) of the plate (102) after the folding step, - comparing said identifying geometric data with a reference virtual model and identifying the deviation, if any, - following the comparison step, forming a folding of a second portion (108) of the plate (102) contiguous to the first portion (107) through the folding device (2). The step of folding the second portion (108) of the plate (102) comprises a sub-step of compensating the deviation when the deviation is greater than a certain threshold value.

IPC 8 full level

**B21D 11/16** (2006.01); **B21D 11/06** (2006.01); **B21D 11/14** (2006.01); **B21D 11/22** (2006.01); **B65G 33/00** (2006.01)

CPC (source: EP)

**B21D 11/06** (2013.01); **B21D 11/14** (2013.01); **B21D 11/22** (2013.01)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 3254775 A1 20171213; EP 3254775 B1 20190109;** IT UA20164225 A1 20171209

DOCDB simple family (application)

**EP 17173615 A 20170531;** IT UA20164225 A 20160609