

Title (en)
POURING DEVICE FOR POURING A METAL MELT AND METHOD FOR OPERATING SUCH A POURING DEVICE

Title (de)
GIESSVORRICHTUNG ZUM ABGIESSEN EINER METALLISCHEN SCHMELZE SOWIE EIN VERFAHREN ZUM BETREIBEN EINER SOLCHEN GIESSVORRICHTUNG

Title (fr)
DISPOSITIF DE COULÉE POUR COULER UN MÉTAL FONDU ET PROCÉDÉ POUR FAIRE FONCTIONNER UN TEL DISPOSITIF DE COULÉE

Publication
EP 3256278 B1 20200902 (DE)

Application
EP 16703800 A 20160210

Priority
• DE 102015101901 A 20150210
• EP 2016052850 W 20160210

Abstract (en)
[origin: WO2016128481A1] The invention relates to a device for pouring a metal melt (7), in particular liquid iron, into individual molds, comprising a casting ladle (1). Said casting ladle has a cover (2), an inlet (3), and an outlet and is arranged in a stationary manner. The molds (F) are fed to the casting ladle along a casting route by means of a conveyor (C). The outlet of the casting ladle (1) has at least two pouring spouts (5). In order to achieve a high pouring rate and to ensure universal usability to the extent possible, at least one pouring spout (5) according to the invention is arranged so as to be pivotable about a substantially vertical axis (A) in such a way that the distance of the pouring points can be varied. A method for operating such a pouring device preferably occurs in an automated manner.

IPC 8 full level
B22D 35/04 (2006.01); **B22D 39/06** (2006.01); **B22D 41/00** (2006.01); **B22D 47/00** (2006.01)

CPC (source: EP)
B22D 35/04 (2013.01); **B22D 39/06** (2013.01); **B22D 41/00** (2013.01); **B22D 47/00** (2013.01)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
DE 102015101901 A1 20160811; **DE 102015101901 B4 20170309**; EP 3256278 A1 20171220; EP 3256278 B1 20200902;
WO 2016128481 A1 20160818

DOCDB simple family (application)
DE 102015101901 A 20150210; EP 16703800 A 20160210; EP 2016052850 W 20160210