

Title (en)  
METHOD FOR PRODUCTION OF BAGS FOR THE TRANSPORT AND STORAGE OF BULK GOODS OR LIQUIDS, AND BAG OBTAINED ACCORDING TO THE METHOD

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON BEUTELN ZUM TRANSPORT UND ZUR LAGERUNG VON SCHÜTTGÜTERN ODER FLÜSSIGKEITEN UND DURCH DAS VERFAHREN ERHALTENER BEUTEL

Title (fr)  
PROCÉDÉ DE PRODUCTION DE SACS POUR LE TRANSPORT ET L'ENTREPOSAGE DE MARCHANDISES EN VRAC OU DE LIQUIDES ET SAC OBTENU SELON CE PROCÉDÉ

Publication  
**EP 3257991 A1 20171220 (EN)**

Application  
**EP 16174965 A 20160617**

Priority  
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Abstract (en)  
The present invention relates to a method for production of bags for the transport and storage of bulk goods or liquids, wherein use is made of tubular fabric cut into several pieces, which are then assembled together, comprising the steps of: - providing a tubular fabric; - flattening said tubular fabric to form a first double-thickness fabric having two opposite sides, respectively an internal side (11 a) and an external side (11 b), extending between two flattened edges (12, 14); - folding-in or pleating at least one of the flattened edges (12, 14) of said double-thickness fabric (10) to form a gusset (20); - cutting said tubular fabric into pieces and assembling said pieces to form a bag; wherein the assembly of two said pieces (10, 10') comprises the steps of: - connecting together the gussets (20) of two said pieces (10, 10') by means of a stitching or a welding, said stitching or welding extending along a connection line (21); - assembling the first and second pieces (10, 10') by means of seams (23) formed around or near first to fourth gusset ends (15, 19, 15', 19').

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