

Title (en)
METHOD AND DEVICE FOR REPAIRING A REFRACTORY SHELL OF A METALLURGICAL VESSEL

Title (de)
VERFAHREN UND VORRICHTUNG ZUR REPARATUR EINER FEUERFESTEN HÜLSE EINES METALLURGISCHEN GEFÄSSES

Title (fr)
PROCÉDÉ ET DISPOSITIF DE RÉPARATION DE MANCHONS REFRACTAIRES D'UN CREUSET MÉTALLURGIQUE

Publication
EP 3259085 B1 20210526 (DE)

Application
EP 15805170 A 20151204

Priority
• CH 2432015 A 20150220
• EP 2015078719 W 20151204

Abstract (en)
[origin: WO2016131510A1] The invention relates to a method and a device for repairing the discharge shell (6) of a metallurgical vessel, said shell being rigidly installed in the refractory lining (4, 5) of the vessel. The repair of the shell is carried out according to the invention by mortaring the casting channel (7) of the shell using a mortar dispenser (9) which can be inserted into the casting channel and which calibrates the casting channel over the entire channel length upon being drawn out of the casting channel. The mortar dispenser (9) is driven in a rotating manner coaxially to the casting shell (7) during the mortaring process and is drawn out of the casting shell (7) likewise in a rotating manner after a defined period of time. The method is suited particularly for repairing the inner shell of a casting ladle with a slide closure which adjoins the ladle discharge and the maintenance of which is automatically carried out in a maintenance station of the casting system. When maintenance is being carried out on the slide closure, the repair of the inner shell is likewise carried out automatically in the maintenance station during the maintenance of the slide closure.

IPC 8 full level
B22D 41/52 (2006.01); **C21C 5/44** (2006.01); **F27D 3/15** (2006.01)

CPC (source: CH CN EP KR RU US)
B22D 41/52 (2013.01 - CH CN EP KR RU US); **C21C 5/445** (2013.01 - EP KR US); **F27D 1/1626** (2013.01 - EP US);
F27D 3/1536 (2013.01 - EP KR US); **C21B 7/12** (2013.01 - EP US)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
WO 2016131510 A1 20160825; AR 103741 A1 20170531; BR 112017015145 A2 20180123; BR 112017015145 B1 20210928;
CA 2973136 A1 20160825; CA 2973136 C 20230307; CH 710773 A2 20160831; CH 710773 B1 20190430; CN 107206483 A 20170926;
CN 107206483 B 20210907; EP 3259085 A1 20171227; EP 3259085 B1 20210526; ES 2878410 T3 20211118; JP 2018508362 A 20180329;
JP 6849601 B2 20210324; KR 102495554 B1 20230202; KR 20170119686 A 20171027; MX 2017010438 A 20171113; PL 3259085 T3 20211115;
RU 2017129309 A 20190320; RU 2017129309 A3 20190620; RU 2707684 C2 20191128; TW 201637752 A 20161101; TW I682819 B 20200121;
UA 122141 C2 20200925; US 10857593 B2 20201208; US 2018029117 A1 20180201; ZA 201705337 B 20181219

DOCDB simple family (application)
EP 2015078719 W 20151204; AR P160100450 A 20160219; BR 112017015145 A 20151204; CA 2973136 A 20151204;
CH 2432015 A 20150220; CN 201580076529 A 20151204; EP 15805170 A 20151204; ES 15805170 T 20151204; JP 2017540577 A 20151204;
KR 20177025010 A 20151204; MX 2017010438 A 20151204; PL 15805170 T 20151204; RU 2017129309 A 20151204;
TW 105104636 A 20160217; UA A201708425 A 20151204; US 201515551972 A 20151204; ZA 201705337 A 20170807