

Title (en)

METHOD FOR PRODUCING A METALLIC STRIP IN A CASTING AND ROLLING PROCESS

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES METALLISCHEN BANDES IM GIESSWALZVERFAHREN

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE BANDE MÉTALLIQUE AU COURS D'UN PROCÉDÉ DE LAMINAGE DE COULÉE CONTINUE

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Abstract (en)

[origin: WO2016180882A1] The invention relates to a method for producing a metallic strip (1) in a casting and rolling process, wherein the strip (1) is first cast in a casting machine and then rolled in stands (10, 11), wherein, in the case of a fault or production interruption in the rolling mill, the following steps are carried out: (a) cutting through the strip (1) by means of a first and second separating device (12, 13) which are arranged between a first roll stand (10) and a second roll stand (11), (b) conveying the strip (1), which is located downstream of the first separating device (12), away from the first separating device (12) in the conveying direction (F) of the strip (1), (c) conveying the strip (1), which is located between the first and second separating devices (12, 13) after step (a) is carried out, in the direction of the first separating device (12), and cutting the strip (1) by means of the first separating device (12) and (d) cutting the strip (1), which is located upstream of the second separating device (13) after step (a) is carried out and constantly conveyed from there in the direction of the first separating device (12), by means of the second separating device (13).

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