

Title (en)
PROCESSING UNIT FOR A MACHINE FOR DEBURRING A FLAT WORK PIECE

Title (de)
BEARBEITUNGSEINHEIT FÜR EINE MASCHINE ZUM ENTGRATEN EINES FLÄCHIGEN WERKSTÜCKS

Title (fr)
UNITÉ D'USINAGE DESTINÉE À UNE MACHINE D'ÉBARBAGE D'UNE PIÈCE PLATE

Publication
EP 3294497 A1 20180321 (DE)

Application
EP 16725359 A 20160504

Priority
• DE 202015102354 U 20150508
• EP 2016000727 W 20160504

Abstract (en)
[origin: WO2016180520A1] The invention relates to a processing unit for a machine for deburring a flat work piece, wherein the processing unit strokes over the surface of the work piece to be deburred, having a flat carrier plate (6), a package of rectangular, flexible abrasive sheets (10), which are arranged parallel to each other on the carrier plate (6) and extend crosswise to the direction of movement of the processing unit (1). The abrasive sheets (10) are fastened at an angle against the direction of movement, inclined on the carrier plate (6), such that the abrasive sheets fan out in the region of the lower edge thereof.

IPC 8 full level
B24D 18/00 (2006.01); **B24B 9/00** (2006.01); **B24B 9/04** (2006.01); **B24B 21/00** (2006.01); **B24D 13/04** (2006.01)

CPC (source: EP)
B24B 9/002 (2013.01); **B24B 9/04** (2013.01); **B24B 21/00** (2013.01); **B24D 13/04** (2013.01); **B24D 18/0072** (2013.01)

Citation (search report)
See references of WO 2016180520A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)
BA ME

DOCDB simple family (publication)
DE 202015102354 U1 20150522; CN 206084639 U 20170412; DK 3294497 T3 20220228; EP 3294497 A1 20180321; EP 3294497 B1 20220105; ES 2906609 T3 20220419; PL 3294497 T3 20220321; PT 3294497 T 20220224; WO 2016180520 A1 20161117

DOCDB simple family (application)
DE 202015102354 U 20150508; CN 201620396779 U 20160505; DK 16725359 T 20160504; EP 16725359 A 20160504; EP 2016000727 W 20160504; ES 16725359 T 20160504; PL 16725359 T 20160504; PT 16725359 T 20160504