

Title (en)  
METHOD FOR MANUFACTURING L-SHAPED SQUARE PIPE, DEVICE FOR MANUFACTURING L-SHAPED SQUARE PIPE, AND L-SHAPED SQUARE PIPE

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES L-FÖRMIGEN VIERKANTROHRS, VORRICHTUNG ZUR HERSTELLUNG EINES L-FÖRMIGEN VIERKANTROHRS UND L-FÖRMIGES VIERKANTROHR

Title (fr)  
PROCÉDÉ POUR LA FABRICATION DE TUYAU DE SECTION CARRÉE EN FORME DE L, DISPOSITIF POUR LA FABRICATION DE TUYAU DE SECTION CARRÉE EN FORME DE L ET TUYAU DE SECTION CARRÉE EN FORME DE L

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Abstract (en)  
Provided is a method for manufacturing an L-shaped square pipe that ensures adequate strength even without welding, a device for manufacturing the L-shaped square pipe, and the L-shaped square pipe. Provided is a method for manufacturing an L-shaped square pipe 1A, comprising: a groove section forming step for forming a groove section 5 by pressing one surface 1a of a square steel pipe 1, along the shorter direction of the one surface 1a, towards another surface 1b positioned on the reverse side of the one surface 1a; and a bending step for bending the square pipe so that the sides of the first surface 1a sandwiching the groove section 5 approach each other.

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