

Title (en)  
HIGH\_STRENGTH\_HOT\_ROLLED STEEL SHEET

Title (de)  
HOCHFESTES WARMGEWALZTES STAHLBLECH

Title (fr)  
TÔLE D'ACIER LAMINÉE À CHAUD À RÉSISTANCE ÉLEVÉE

Publication  
**EP 3330394 B1 20200826 (EN)**

Application  
**EP 15900339 A 20150731**

Priority  
JP 2015071845 W 20150731

Abstract (en)  
[origin: EP3330394A1] There is provided a high strength hot rolled steel sheet including a predetermined chemical composition. A structure includes, by area ratio, 80% or more of polygonal ferrite, a total of 5% or less of martensite and austenite, and a total of 5% or less of pearlite and cementite, and a remainder is at least one selected from bainitic ferrite and bainite. When a standard deviation of micro-hardness of 50 arbitrary pieces of the polygonal ferrite present within a range of  $\pm 100 \mu\text{m}$  from a central plane in a sheet thickness direction is  $\bar{A}HV$ , the  $\bar{A}HV$  is 30 or smaller. A grain of the polygonal ferrite contains  $5 \times 10^7$  pieces/mm<sup>2</sup> or more of Ti-containing carbide, and in 50% or more of the Ti-containing carbide, the aspect ratio which is a ratio of a length of a long side to a length of a short side is less than 3. The tensile strength is 540 MPa or higher.

IPC 8 full level  
**C22C 38/00** (2006.01); **C21D 8/02** (2006.01); **C21D 9/46** (2006.01); **C22C 38/02** (2006.01); **C22C 38/04** (2006.01); **C22C 38/06** (2006.01); **C22C 38/34** (2006.01); **C22C 38/42** (2006.01); **C22C 38/44** (2006.01); **C22C 38/46** (2006.01); **C22C 38/48** (2006.01); **C22C 38/50** (2006.01); **C22C 38/54** (2006.01); **C23C 2/06** (2006.01)

CPC (source: EP KR US)  
**C21D 8/0226** (2013.01 - EP US); **C21D 9/46** (2013.01 - EP US); **C22C 38/00** (2013.01 - EP US); **C22C 38/002** (2013.01 - KR); **C22C 38/02** (2013.01 - KR); **C22C 38/04** (2013.01 - EP KR US); **C22C 38/06** (2013.01 - EP KR US); **C22C 38/12** (2013.01 - KR); **C22C 38/14** (2013.01 - KR); **C22C 38/34** (2013.01 - EP US); **C22C 38/42** (2013.01 - EP US); **C22C 38/44** (2013.01 - EP US); **C22C 38/46** (2013.01 - EP US); **C22C 38/48** (2013.01 - EP US); **C22C 38/50** (2013.01 - EP US); **C22C 38/54** (2013.01 - EP US); **C23C 2/06** (2013.01 - KR); **C23C 2/40** (2013.01 - KR); **C21D 2211/005** (2013.01 - EP KR US); **C23C 2/06** (2013.01 - US)

Cited by  
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Designated contracting state (EPC)  
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